			iving Keh			
	Date: Date: Date: CAMP	Batch No: M123772  Dart P/O: /8368				
Packing Slip: Invoice: Receipt:	Yes No No Res Cash Cr	S C	elease Note / /aybill Attach hipment Com IC6 Inspection /ork Order	ed: Y	esN esN esN	o <u>I</u>
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
				v 1		
Production/Adi Date Received/Cost	(2/11/2/	Initials	of receiver (	if shipment (	DK) Level C	
Date Received/Cost Initial	ing (2)11(4)			if shipment (	•	
Date Received/Cost Initial	(2/11/2/			if shipment (	•	

All amounts are calculated in domestic currency.

All Line Item Types

## Purchase Order Receipt Listing

Wednesday, November 21, 2012 11:33:22 AM

All Vendors PO ID PO18368 Receipt Dates from 11/21/2012 to 11/21/2012

All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$187.69
MRB Qty/ MRB Reject Qty	0
Inspected Qty/ Rejected Qty (PO U/M)	0.0000
Cost Per Unit/ Inspected Qty/ MIRB Qty/ Recv Value Rejected Qty MIRB Reject (PO U/M) Qty	12.000 \$15.02 12.000 \$187.69
Recv C Oty (PO U/M)	12.50 12.0
Required Date Recv Required Qty Date/ Recv Emp	1/12/2012 11/21/2012 12.0000 DESJ02
	11/
PO U/M / Stock U/M	2ampi Steel 50 f bar f
Line Project ID Reference/ Nbr/ Description/ Insp Cert Std	e VC-CAM002 Campi Steel M4130NR0.750 f 4130 steel RD bar f .750"
Purchase Line Order ID/ Nbr/ Curr Type Insp	VendorID/Vendor Name PO18368 2 CAD No

12.5000 0.0000 0.0000 \$187.69 0.0000

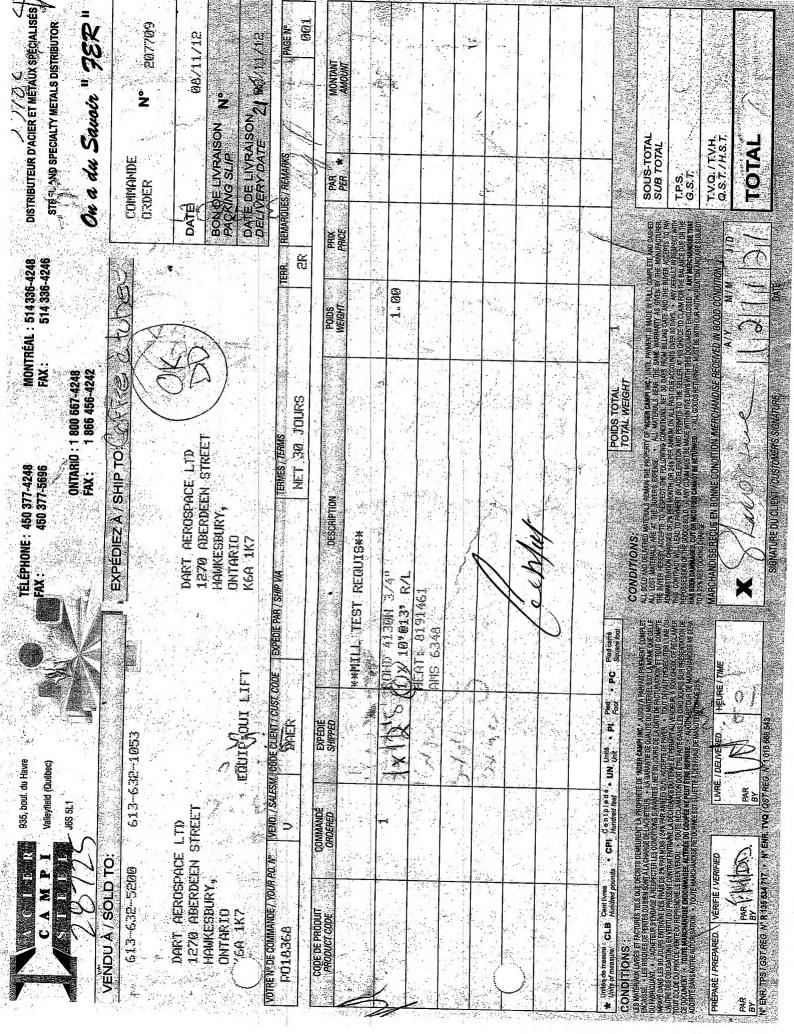
Total Received Quantily:

Total Qty to Inspect (PO U/M):

Total Reject Quanti-ty:

Total Receipt Value:

Total Balance Due Quanti-ty:



GARY, IN 46402 FAX: 219-886-8104

CERTIFICATE OF TESTS

REPUBLIC STEEL

10/11/2012 7:32:00 PM

PAGE 1 OF 2 \_\_\_\_\_\_\_ PURCHASE ORD: 192035 PURCHASE ORDER DATE: 9/27/2012 PART NUMBER: 2025 ACCOUNT NUMBER: 5613-1780-01 ORDER NUMBER: 1532620 - 01 SCHEDULE: 6250-92 8191461 REVISION: 1 ---- CHARGE ADDRESS -----MATERIAL DESCRIPTION -COLD FINISHED STEEL BARS ALLOY ASTM A108-07 LEVEL 1 FG AMS 2301K AMS 6348C MIL S 6758B COND D-4 EXC MARK AMS S 6758A COND D-4 REVISION DTD 09/03 EXC MARK AMS 6370N CASTLE METALS SPEC G41300-02 REVISION 29 DTD 08/08/11 UNS G41300 EF-AISI-4130 FINE GRAIN VACUUM DEGASSED AIRCRAFT QUALITY COLD DRAWN NORM BEFORE CD RESTRICTED HARDENABILITY 5.00 : 1 RED RATIO SIZE: RDS .7500 DIAM X 10FT 0.0000IN MIN/13FT 0.0000IN MAX 3/4 RDS 19.0500MM DIAM X 3048.0000MM MIN/3962.4000MM MAX LADLE CHEMISTRY % ---P S SI CU NI CR 0.30 0.49 0,008 0.014 0.17 0.20 0.16 0.89 MO SN AL CB N 0.004 0.007 0.029 0.000 0.0054 - CALCULATED TESTS ----REDUCTION RATIO 294.4 TO 1 AUSTENITIC GRAIN SIZE 5 OR FINER BASED ON A TOTAL ALUMINUM CONTENT EQUAL TO OR GREATER THAN .020% PER ASTM A29. ----- SEMI - FINISHED RESULTS -----JOMINY HARDNESS TEST JOMINY HARDNESS TEST SAE J406/ASTM A255
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 18 20 22 24 26 28 30 32 SAE J406/ASTM A255 51 50 48 43 38 34 32 30 29 28 28 27 27 26 26 26 25 24 24 23 23 22 21 21 MACRO ETCH TEST ASTM E381/MIL STD 430 ETCHANT: HCL TEMPERATURE: 170 S R C and philas MAGNETIC PARTICLE TEST AMS 2301 AMS2304 AMS2300 IND AVG IND AVG FREQ FREQ SEV SEV PCR 03 0 0 0 ----- FINISHED SIZE RESULTS -----DECARBURIZATION TEST SAE J419/ASTM E1077/JIS G0558 ETCHANT = NITAL MAGNIFICATION = 100X TOTAL DEPTH INCHES PCE 01 HARDNESS TEST ASTM B10/ASTM A370 HBW AS-RLD/CD HBW MID-RADIUS 181 HARDNESS TEST ASTM E10/ASTM A370 HBW AS-RLD/CD HBW M. J. EBERTH BY SHARON ELLIOT GEN. MGR. COLD FINISHED BAR PRODUCTS DIV.

GARY, IN 46402 FAX: 219-886-8104

CERTIFICATE OF TESTS

179

REPUBLIC STEEL

10/11/2012 7:32:00 PM PAGE 2 OF 2

PURCHASE ORD: 192035

PART NUMBER: 2025

ORDER NUMBER: 1532620 - 01 8191461

SURFACE PCE 01 PCE 02

PURCHASE ORDER DATE:

ACCOUNT NUMBER: SCHEDULE:

9/27/2012 5613-1780-01

6250-92

REVISION:

7

REPUBLIC STEEL HEREBY CERTIFIES THAT THE MATERIAL LISTED HEREIN HAS BEEN INSPECTED AND TESTED IN ACCORDANCE WITH THE METHODS PRESCRIBED IN THE GOVERNING SPECIFICATIONS AND BASED UPON THE RESULTS OF SUCH INSPECTION AND TESTING HAS BEEN APPROVED FOR CONFORMANCE TO THE SPECIFICATIONS.

CERTIFICATE OF TESTS SHALL NOT BE REPRODUCED EXCEPT IN FULL.

ALL TESTING HAS BEEN PERFORMED USING THE CURRENT REVISION OF THE TESTING SPECIFICATIONS.

RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FED STATUTES TITLE 18 CHAPTER 47.

THE MATERIAL WAS NOT EXPOSED TO MERCURY OR ANY METAL ALLOY THAT IS LIQUID AT AMBIENT TEMPERATURE DURING PROCESSING OR WHILE IN OUR POSSESSION.

NO WELD OR WELD REPAIR WAS PERFORMED ON THIS MATERIAL.

THE RESULTS REPORTED RELATE ONLY TO THE ITEMS TESTED.

ALUMINUM FINE GRAIN PRACTICE.

MICROSTRUCTURE IS SATISFACTORY.

SOURCE INFORMATION ----MELT SOURCE: CANTON CAST ROLL MELT COUNTRY: U.S.A MELT METHOD: EF BLOOM RED. RATIO: 294.4

END OF DATA ----- CC ----- END OF DATA ----FAX SHIP TO 1 COPY ATTENTION CASTLE RECEIVING 1-8474551642

WITH SHIPMENT 2 COPIES PRINTED AT SHIPPING AREA FILE

1 COPY

axplula,

M. J. EBERTH

BY SHARON ELLIOT

GEN. MGR. COLD FINISHED BAR PRODUCTS DIV.



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

## **PURCHASE ORDER**

## Purchase Order ID PO18368

Purchase Order Date 11/08/12 PO Print Date 11/08/12

Page Number 1 of 1

Order From:

CAMPI STEEL 935 BOUL. DU HAVRE VALLEYFIELD, QC J6S 5L1 VC-CAM002

**Contact Name** 

Vendor Phone

800 667 4248

Vendor Fax

450 377 5696

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms Currency

**FOB** 

Chantal Lavoie

10127-2607 Net 30

CAD

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7 **CANADA** 

Line Nbr Reference Revision ID

Vendor Part Number

Description/ Mfg ID

Req Date/

Req Qty/ Taxable Unit of Measure

Ship Method

**Unit Price** 

Extended Price

M2024T3S.063

M4130NR0.750

2024-T3 .063 sheet

11/12/12 Yes 96.00 sf

Yours ppd

\$10.0448

\$964.30

Special Inst:

4130 steel RD bar .750"

MATERIAL: 2024-T3 ALUMINUM SHEET AS PER

QQ-A-250/4 OR AMS-QQ-A-250/4 OR

AMS 4037

OR ASTM B209

11/12/12 Yes

Yours ppd 12.00

\$15.0000

\$180.00

Special Inst:

MATERIAL: 4130N ROUND BAR AS PER

MIL-S-6758 OR AMS 6348/6370/6528

PO Total:

\$1,144.30

MATERIAL CERTIFICATION REO'D UPON DELIVERY

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required (YES

Change Date: 11/08/12

Change Nbr: